REV.	CHANGE	ECN	DATE	NAME	ZONE
A	CREATED	-	13/03/26	JG	-
B	MIDDLE RELIEF AREA	-	02/04/26	B.B	
C	MODIFIED MIDDLE CUTOUT	-	08/04/26	B.B	

NOTES

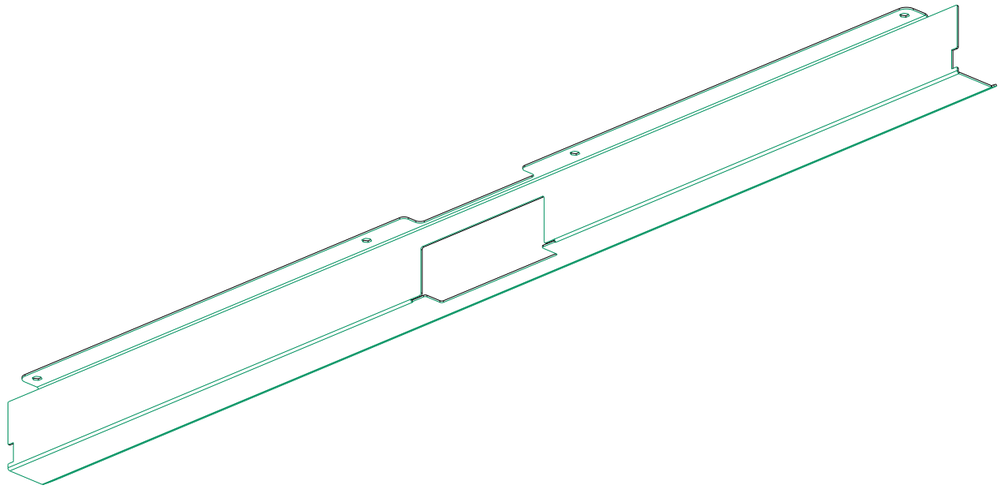
1. MATERIAL: STEEL, MILD, COLD-ROLLED, to EN 10130:2006 Gr.DC01 1.5mm THK
   FINISH: RAW

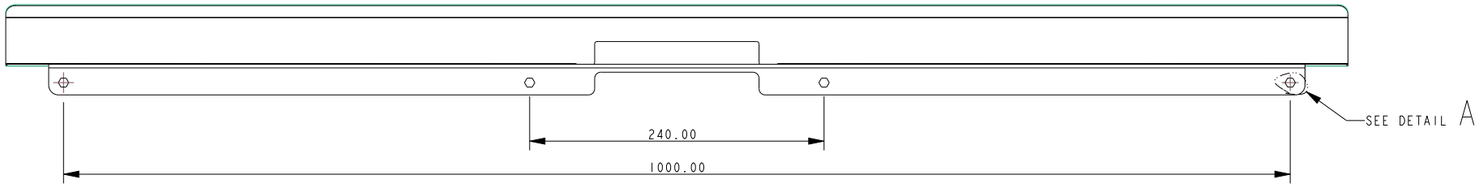
2. TOLERANCES ADDED TO DRAWING DIMENSIONS TAKE PRECEDENCE OVER OTHER TOLERANCES. DIMENSIONS MARKED CRITICAL OR PROCESS WILL BE MEASURED DURING CpK.

3. - UNFINISHED (SHEET METAL / RAW) PARTS: ALL EDGES SHALL BE CONDITIONED FOR HANDLING WITH BURRS NO GREATER THAN 10% MATERIAL THICKNESS ACCORDING TO ISO 13715, AND MUST CONFORM TO UL 1439.
   - FINISHED COMPONENTS (PAINTED, PLATED, RAW) PARTS: ALL EDGES SHALL BE CONDITIONED FOR HANDLING WITH BURRS NO GREATER THAN 10% MATERIAL THICKNESS, ACCORDING TO ISO 13715, AND MUST CONFORM TO UL 1439.

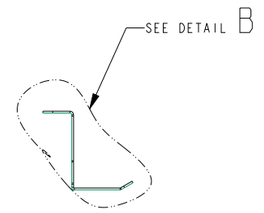
4 PROCESS LOCATION IDENTIFIER, 0.20 ±0.05mm DEPTH. FORM NOT CRITICAL, MUST BE AN APPROXIMATE STRAIGHT LINE, I.E. CAN BE THREE ALIGNED DOT PUNCHES,LASER ETCH ACCEPTABLE. POSITIONS NOT DETAILED, REFER TO 2D/3D CAD FOR LOCATION

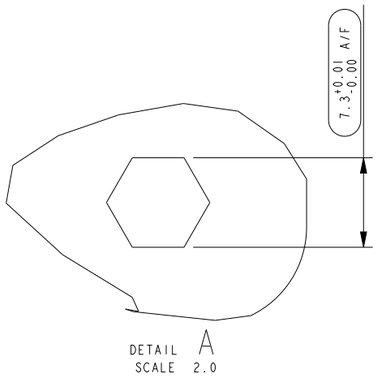
5. REFERENCE DRAWINGS: Na.



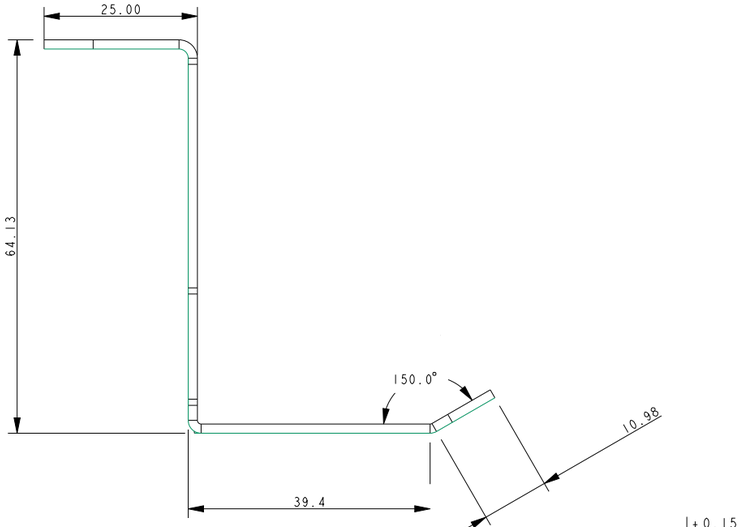




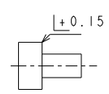




DETAIL A
SCALE 2.0



DETAIL B
SCALE 1.000



Meta

THIRD ANGLE PROJECTION.

ALL DIM'S ARE IN MM.

MASS APPROX. 1.6 Kg

FOR UNSPECIFIED DIMENSIONS REFER TO 3D CAD, UNDIMENSIONED FEATURES TO BE INTERPRETED FROM 3D CAD FILE AND TOLERANCES FROM TOL. TABLE
ANGLES : ±1.0°

CRITICAL DIMENSION

SCALE 0.20 @ A3

MATERIAL MILD_STEEL_DC01 1.5 THK

DESCRIPTION AQUATRON META

BAFFLE ORW REAR CANOPY SM

DWG No C37622

C

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